



Soul Healthcare (India) Pvt. Ltd

7th KM Jaspur Road Kashipur-244713 (U.K)
(An ISO 9001:2015 and GMP Certified Company)

CERTIFICATE OF ANALYSIS

(Under Drugs & Cosmetics Act, 1940 & Rules Made There Under)

Name of Sample	Voglee GM 3/ 0.3 SR Forte Tablets (Voglibose, Glimepiride & Metformin HCl SR Tablets)	A.R. Number	SHPT/428/26
Batch No.	T-261001	Reference No.	SFPT/428/26
Batch Size	2,00,000 Tablets	Date of Receiving	16/10/2026
Date of Mfg.	Oct. 2026	Date of Completion	19/10/2026
Date of Exp.	Sep. 2028	Sample of Quantity	50 Tabs.
Manufactured By	Soul Healthcare (I) Pvt. Ltd	Mfg. Lic. No	43/UA/2007
Manufactured for	Maxford Healthcare	Ref. to Protocols	In House Specification

Name of Test	Specification	Result of Analysis	
Description	Green and white colored, elongated, biconvex, uncoated tablet with break line on green side packed in aluminium blister packing	Complies	
Identification	Positive for Metformin Hydrochloride, Glimepiride and Voglibose	Complies	
Average weight	NLT 1343.7 mg to NMT 1485.1 mg	1414.4 mg	
Uniformity of weight	NMT two of the individual weight deviates from the average weight by more than the ± 5 percent and none deviate by more than the ± 10 percent.	Minimum -2.36 % Maximum +2.17 %	
Friability	Not more than 1 % w/w	0.45 % w/w	
Dissolution Metformin HCl	(1st Hours : 25 % to 55 %) (3rd Hours : 50 % to 80 %) (10th Hours NL than 80 %)	34.04 % 66.07 % 89.89 %	
Dissolution for Glimepiride	NLT 75 % of the labeled amount of Glimepiride.	76.55 % to 96.33 %	
Uniformity of contents for Glimepiride and Voglibose	The tablet comply the individual values obtained is the limit 85 % to 115 % of the average contents.	With in limit	
Assay	Each uncoated bilayered tablet contains		
Name of Ingredient	Claim	Observed	Limit
Metformin HCl IP (As sustained released)	1000 mg	994.08 mg	NLT 900 mg NMT 1100 mg
Glimepiride IP	3 mg	3.08 mg	NLT 2.7 mg NMT 3.3 mg
Voglibose IP	0.3 mg	0.3269 mg	NLT 0.27 mg NMT 0.33mg

Opinion : In the opinion of the undersigned, the sample referred to above is **STANDARD QUALITY** with respect to above specification.

Sign. & Date	Prepared By	Checked By	Approved By
	 19/10/2026	 19/10/2026	 19/10/2026